

PRODUCT DESCRIPTION

Stongard TM is a durable, elastomeric, traffic-bearing membrane installed at 60 to 80 mil/1.5 to 2 mm, depending on the conditions of use. This high-build system provides a durable, UV stable, waterproof system suitable for various traffic bearing applications. Stongard TM exhibits excellent chemical resistance to road salts and petroleum-based products.

VOC RESTRICTED APPLICATIONS

Contact Stonhard Technical Service for VOC and odor compliant topcoat options.

PACKAGING

Stongard TM is comprised of Stonchem 441LV, Texture 8 and Stonseal PA7. Each unit consists of:

Stonchem 441LV

- 12-gallon unit:
 - 2 cartons each containing 6 foil bags of Isocyanate
- 2 cartons each containing 6 poly bags of Polyol

Texture 8 Broadcast Aggregate

8 individual bags of Aggregate

Stonseal PA7 (pigmented)

- 4.5 cartons each containing:
 - 2 foil bags of Isocyanate
 - (2) 1 gallon can of Amine

COVERAGE

One unit of Stongard TM @ 40 mils will cover approximately 480 sq. ft./44.6 sq m with the 12-gallon unit.

STORAGE CONDITIONS

Store all components of Stongard TM from 60 to 85°F/16 to 30°C in a dry area, out of direct sunlight. **BE SURE TO HANDLE AND STORE PROPERLY.** The shelf life is one year in the original, unopened container.

COLOR

Stongard TM is available in 13 standard colors. Custom colors are available upon request.

SUBSTRATE

Stongard TM, with the appropriate primer, is suitable for application over concrete, wood, brick, quarry tile, metal or Stonhard Stonset grouts. For questions regarding other possible substrates or an appropriate primer, contact your local Stonhard representative or Technical Service.

SUBSTRATE PREPARATION

Proper preparation is critical to ensure an adequate bond and system performance. The substrate must be dry and properly prepared utilizing mechanical methods. Questions regarding substrate preparation should be directed to your local Stonhard representative or Technical Service.

PRIMING

All concrete surfaces must be primed with Stonchem Epoxy Primer. The primer should be allowed to cure prior to installing Stongard TM. For other surfaces, consult Stonhard's Technical Service Department.

MIXING

- Proper mixing is critical for the product to exhibit the proper application properties, cure properties and ultimate physical properties.
- Mechanical mixing using a slow-speed drill and mixing blades is required.
- See Stongard TM Directions for further details.
- During mixing and application, the use of NIOSH/MSHA approved respirators using an organic vapor/acid gas cartridge is mandatory.

PHYSICAL CHARACTERISTICS

Tensile Strength	3,000 psi (ASTM D-638)
Abrasion Resistance	0.035 gm max. weight loss (ASTM D-4060, CS-17)
Elongation	140% (ASTM D-638)
Low Temperature Flexibility Test.....	-10°F/-23°C Pass (ASTM D-522)
VOC Content	Stonchem 441LV - 2 g/l (ASTM D-2369) Stonseal PA7 - 94 g/l
Cure Rate	3 hours for foot traffic 24 hours for normal operation

Note: The above physical properties were measured in accordance with the referenced standards. Samples of the actual floor system, including binder and filler, were used as test specimens. All sample preparation and testing is conducted in a laboratory environment, values obtained on field-applied materials may vary and certain test methods can only be conducted on lab-made test coupons.

APPLYING

- DO NOT attempt to install material if the temperature of the substrate is not within 55 to 90°F/13 to 32°C. The cure time and application properties of the material are severely affected at temperatures outside of this range.
- Material must be applied immediately after mixing.
- Detailed application instructions can be found in the Stongard TM Directions.

NOTES

- Procedures for maintenance of the flooring system during operations are described in the Stonkleen Floor Cleaning Procedures Brochure.
- Safety Data Sheets for Stongard TM are available online at www.Stonhard.com under Products or upon request.
- Specific information regarding chemical resistance is available in the Stonseal PA7 Product Data sheet.
- A staff of technical service engineers is available to assist with installation or to answer questions related to Stonhard products.
- Requests for literature can be made through local sales representatives and offices, or corporate offices located worldwide.

IMPORTANT:

Stonhard believes the information contained here to be true and accurate as of the date of publication. Stonhard makes no warranty, expressed or implied, based on this literature and assumes no responsibility for consequential or incidental damages in the use of the systems described, including any warranty of merchantability or fitness. Information contained here is for evaluation only. We further reserve the right to modify and change products or literature at any time and without prior notice.

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