



Safety Data Sheet
 according to Regulation (EC)
 No. 2015/830



SECTION 1: Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** 6539P000 **Revision Date:** 27/04/2017
Product Name: STONKOTE HT4 - PART A **Supersedes Date:** 23/05/2015
Version Number: 1
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Component of multicomponent industrial coatings - Industrial use.
- 1.3 Details of the supplier of the safety data sheet**
- Importer:** StonCor Europe
 9, Rue du Travail - 1400 Nivelles, Belgium
- Manufacturer:** StonCor Europe
 9 Rue du Travail
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 Belgium
- Regulatory / Technical Information:**
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- Datasheet Produced by:** Solvesi, Anna - ehs@stoncor.com
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SECTION 2: Hazard Identification

2.1 Classification of the substance or mixture

Classification according to Classification, Labeling & Packaging Regulation (EC) 1272/2008

HAZARD STATEMENTS

Acute Toxicity, Oral, category 4	H302
Skin Corrosion, category 1B	H314-1B
Skin Sensitizer, category 1	H317
Acute Toxicity, Inhalation, category 4	H332
Reproductive Toxicity, category 2	H361f
Hazardous to the aquatic environment, Chronic, category 2	H411

2.2 Label elements

Symbol(s) of Product



Signal Word

Danger

Named Chemicals on Label

4-tert-Butylphenol, Benzyl alcohol, N-(3-(trimethoxysilyl)propyl)ethylenediamine, 3-Aminomethyl-3,5,5-trimethylcyclohexylamine

HAZARD STATEMENTS

Acute Toxicity, Oral, category 4	H302	Harmful if swallowed.
Skin Corrosion, category 1B	H314-1B	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Reproductive Toxicity, category 2	H361f	Suspected of damaging fertility.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

No information

SECTION 3: Composition/Information On Ingredients

3.2 Mixtures

Hazardous Ingredients

<u>CAS-No.</u>	<u>EINEC No.</u>	<u>Name According to EEC</u>	<u>%</u>
2855-13-2	220-666-8	3-Aminomethyl-3,5,5-trimethylcyclohexylamine	25-50
100-51-6	202-859-9	Benzyl alcohol	10-25
98-54-4	202-679-0	4-tert-Butylphenol	10-25
68609-08-5	614-657-1	cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol a diglycidyl ether homopolymer	10-25
1760-24-3	217-164-6	N-(3-(trimethoxysilyl)propyl)ethylenediamine	2.5-10
107-15-3	203-468-6	Ethylenediamine	<0.1

<u>CAS-No.</u>	<u>REACH Reg No.</u>	<u>CLP Symbols</u>	<u>CLP Hazard Statements</u>	<u>M-Factors</u>
2855-13-2	01-2119514687-32	GHS05-GHS07	H302-312-314-317-412	
98-54-4	01-2119489419-21	GHS05-GHS08-GHS09	H315-318-361f-410	1
100-51-6	01-2119492630-38	GHS07	H302-319-332	
68609-08-5		GHS09	H411	

1760-24-3 01-2119970215-39 GHS05-GHS07
107-15-3 01-2119480383-37 GHS02-GHS05-GHS06-GHS08

H317-318-332
H226-302-311-314-317-332-334-412

Additional Information: The text for CLP Hazard Statements shown above (if any) is given in Section 16.

SECTION 4: First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice.

AFTER INHALATION: Move to fresh air. Consult a physician after significant exposure.

AFTER SKIN CONTACT: Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

AFTER EYE CONTACT: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.

AFTER INGESTION: Gently wipe or rinse the inside of the mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

No Information

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

SECTION 5: Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. High volume water jet. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

SECTION 6: Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

FURTHER INSTRUCTIONS: Please refer to EU disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

SECTION 7: Handling and Storage

7.1 Precautions for safe handling

Use only in area provided with appropriate exhaust ventilation. Wear personal protective equipment. Do not breathe vapours or spray mist.

Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Direct sources of heat.

STORAGE CONDITIONS: Store in original container. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

No specific advice for end use available.

SECTION 8: Exposure Controls/Personal Protection**8.1 Control parameters****Ingredients with Occupational Exposure Limits (IR)**

<u>Name</u>	<u>CAS-No.</u>	<u>LTEL ppm</u>	<u>STEL ppm</u>	<u>STEL mg/m3</u>	<u>LTEL mg/m3</u>
3-Aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2				
Benzyl alcohol	100-51-6				
4-tert-Butylphenol	98-54-4				
cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol a diglycidyl ether homopolymer	68609-08-5				
N-(3-(trimethoxysilyl)propyl)ethylenediamine	1760-24-3				
Ethylenediamine	107-15-3		10		25

FURTHER ADVICE: Refer to the regulatory exposure limits for the workforce enforced in each country. Some components may not have been classified under the EU CLP Regulation.

8.2 Exposure controls**Personal Protection**

RESPIRATORY PROTECTION: In case of insufficient ventilation wear suitable respiratory equipment. No personal respiratory protective equipment normally required. Respirator with filter for organic vapor.

EYE PROTECTION: Tightly fitting safety goggles. Face-shield.

HAND PROTECTION: Rubber or plastic gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Protective gloves complying with EN 374. Long sleeved clothing. Remove and wash contaminated clothing before re-use. Rubber or plastic apron.

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

Chemical Name:

3-Aminomethyl-3,5,5-trimethylcyclohexylamine

EC No.:

220-666-8

CAS-No.:

2855-13-2

DNELs - Derived no effect level

Route of Exposure	Workers				Consumers			
	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic
Oral	Not required							
Inhalation	20.1	20.1						
Dermal								0.526 mg/kg bodyweight/day

PNEC's - Predicted no effect concentration

Environmental protection target	PNEC
Fresh water	0.06 mg/l
Fresh water sediments	5.784 mg/kg
Marine water	0.006mg/l
Marine sediments	0.578 mg/kg (dry weight)
Food chain	
Microorganisms in sewage treatment	
soil (agricultural)	1.121 mg/kg (dry weight)
Air	

Chemical Name:

4-tert-Butylphenol

EC No.:

202-679-0

CAS-No.:

98-54-4

DNELs - Derived no effect level

Route of Exposure	Workers				Consumers			
	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic
Oral	Not required							
Inhalation				0.5 mg/m3				0.026 mg/kg
Dermal				0.071 mg/kg				0.09 mg/m3
								0.026 mg/kg

PNEC's - Predicted no effect concentration

Environmental protection target	PNEC
Fresh water	
Fresh water sediments	
Marine water	
Marine sediments	
Food chain	
Microorganisms in sewage treatment	
soil (agricultural)	
Air	

Chemical Name:

Benzyl alcohol

EC No.:

202-859-9

CAS-No.:

100-51-6

DNELs - Derived no effect level

Route of Exposure	Workers				Consumers			
	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic
Oral	Not required					25 mg/Kg bw/day		5 mg/Kg bw/day
Inhalation		110 mg/m ³		22 mg/m ³		40.55 mg/m ³		8.11 mg/m ³
Dermal		40 mg/kg bw/day		8 mg/kg bw/day		28.5 mg/Kg bw/day		5.7 mg/Kg bw/day

PNEC's - Predicted no effect concentration

Environmental protection target	PNEC
Fresh water	1 mg/l
Fresh water sediments	5.27 mg/Kg wwt
Marine water	0.1 mg/l
Marine sediments	0.527 mg/Kg wwt
Food chain	
Microorganisms in sewage treatment soil (agricultural)	39 mg/l
Air	0.456 mg/Kg wwt

Chemical Name:

N-(3-(trimethoxysilyl)propyl)ethylenediamine

EC No.:

217-164-6

CAS-No.:

1760-24-3

DNELs - Derived no effect level

Route of Exposure	Workers				Consumers			
	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic
Oral	Not required							2.5
Inhalation				35.3				8.7
Dermal		5		5		17		2.5

PNEC's - Predicted no effect concentration

Environmental protection target	PNEC
Fresh water	0.062
Fresh water sediments	0.048
Marine water	0.0062
Marine sediments	0.0048
Food chain	
Microorganisms in sewage treatment soil (agricultural)	25 mg/L
Air	0.0075

Chemical Name:

Ethylenediamine

EC No.:

203-468-6

CAS-No.:

107-15-3

DNELs - Derived no effect level

Route of Exposure	Workers				Consumers			
	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic	Acute effect local	Acute effects systemic	Chronic effects local	Chronic effects systemic
Oral	Not required							275 µg/kg bw/day
Inhalation	Medium hazard (no threshold derived)	Medium hazard (no threshold derived)	Medium hazard (no threshold derived)	25 mg/m ³		No hazard identified	No hazard identified	12.5 mg/m ³
Dermal	Medium hazard (no threshold derived)	No DNEL required: short term exposure controlled by conditions for long-term	Medium hazard (no threshold derived)	3.6 mg/kg bw/day				

PNEC's - Predicted no effect concentration

Environmental protection target	PNEC
Fresh water	16 µg/L
Fresh water sediments	7.68 mg/kg sediment dw
Marine water	2 µg/L
Marine sediments	768 µg/kg sediment dw
Food chain	
Microorganisms in sewage treatment	
soil (agricultural)	4.36 mg/kg soil dw
Air	No hazard identified

SECTION 9: Physical and Chemical Properties

9.1 Information on basic physical and chemical properties	
Appearance:	YELLOW
Physical State	LIQUID
Odor	AMINE ODOR
Odor threshold	Not determined
pH	Not determined
Melting point / freezing point (°C)	Not determined
Boiling point/range (°C)	64 - N.D.
Flash Point, (°C)	111
Evaporation rate	Not determined
Flammability (solid, gas)	Not determined
Upper/lower flammability or explosive limits	Not determined
Vapour Pressure	Not determined
Vapour density	Not determined
Relative density	Not determined
Solubility in / Miscibility with water	Not determined
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	

	Not determined
Viscosity	Not determined
Explosive properties	Not determined
Oxidising properties	Not determined

9.2 Other information

VOC Content g/l:	53
Grams of VOC per liter of coating product as applied per ISO 11890-1 and/or ISO 11890-2.	
Specific Gravity (g/cm³)	1.01

SECTION 10: Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

No Information

10.4 Conditions to avoid

Direct sources of heat.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.

SECTION 11: Toxicological Information

11.1 Information on toxicological effects**Acute Toxicity:**

Oral LD50: No Information

Inhalation LC50: No Information

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested.

Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Name According to EEC</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
2855-13-2	3-Aminomethyl-3,5,5-trimethylcyclohexylamine	1030 mg/kg (oral-rat)	1840 mg/kg (dermal-rabbit)	
100-51-6	Benzyl alcohol	1230 mg/kg rat	2980 mg/kg, rabbit	
98-54-4	4-tert-Butylphenol	>2000 mg/kg	5600 mg/kg	
107-15-3	Ethylenediamine	866 mg/kg bw (rat) OECD Guideline 401 (Acute Oral Toxicity)	560 mg/kg bw (rabbit) Concentrated and 10% water solution was applied to clipped rabbit trunk under Vinylite sheeting.	

Additional Information:

No Information

SECTION 12: Ecological Information**12.1 Toxicity:**

EC50 48hr (Daphnia):	No information
IC50 72hr (Algae):	No information
LC50 96hr (fish):	No information

12.2 Persistence and degradability: No information**12.3 Bioaccumulative potential:** No information**12.4 Mobility in soil:** No information**12.5 Results of PBT and vPvB assessment:** No information**12.6 Other adverse effects:** No information

<u>CAS-No.</u>	<u>Name According to EEC</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
2855-13-2	3-Aminomethyl-3,5,5-trimethylcyclohexylamine	23 mg/L	No information	110 mg/L
98-54-4	4-tert-Butylphenol	3.4 to 4.5 mg/l	2.4 mg/l	4.71 to 5.62 mg/l
100-51-6	Benzyl alcohol	400 mg/L (daphnia magna)	700 mg/L (algae)	10 mg/L (fish)
68609-08-5	cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol a diglycidyl ether homopolymer	No information	No information	
1760-24-3	N-(3-(trimethoxysilyl)propyl)ethylenediamine	No information	No information	597 mg/L
107-15-3	Ethylenediamine	No information	No information	640 mg/l (Poecilia reticulata) EU Method C.1 (Acute Toxicity for Fish)

Further Ecological Information

Contains the following ingredients which are classified as water dangerous according to EEC directive No. 76/464/EEC in percentages > 1%.

<u>CAS-No.</u>	<u>Name According to EEC</u>
2855-13-2	3-Aminomethyl-3,5,5-trimethylcyclohexylamine

SECTION 13: Disposal Considerations

13.1 WASTE TREATMENT METHODS: If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

European Waste Code: 080111*
Packaging Waste Code: 150110

SECTION 14: Transport Information

14.1	UN number	UN 2735
14.2	UN proper shipping name	AMINES, LIQUID, CORROSIVE N.O.S (isophoronediamine, 4-tert-butylphenol)
	Technical name	isophoronediamine, 4-tert-butylphenol
14.3	Transport hazard class(es)	8
	Subsidiary shipping hazard	Not applicable
14.4	Packing group	III
14.5	Environmental hazards	Marine Pollutant: YES (4-tert-butylphenol)
14.6	Special precautions for user	Not applicable
	EmS-No.:	F-A,S-B
14.7	Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	Not applicable

SECTION 15: Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

National Regulations:

Denmark Product Registration Number:	Not available
Danish MAL Code:	Not available
Danish MAL Code - Mixture:	Not available
Sweden Product Registration Number:	Not available
Norway Product Registration Number:	Not available
WGK Class:	2
Directive 2004/42/CE :	53 g/l (subcat j)

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: Other Information

Text for CLP Hazard Statements shown in Section 3 describing each ingredient:

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H361f	Suspected of damaging fertility.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Reasons for revision

Regulatory Formula Source Changed
 Substance Chemical Name Changed
 Composition Information Changed
 Substance and/or Product Properties Changed in Section(s):
 11 - Toxicological Information
 12 - Ecological Information
 13 - Disposal Information
 14 - Transportation Information
 15 - Regulatory Information
 2. Hazard Identification
 3. Composition/Information On Ingredients
 8. Exposure Controls/Personal Protection
 9. Physical and Chemical Properties
 Statement(s) Changed

This Safety Data Sheet (SDS) has been revised to meet the new EU CLP requirements. There have been both formatting and content changes based on the CLP classification (if applicable), please review each section of the SDS for specific changes.

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark;
 European Union Commission Regulation No. 1907/2006 on REACH as amended within Commission Regulation (EU) 2015/830;
 European Union (EC) Regulation No. 1272/2008 on the classification, labelling and packaging of substances and mixtures (CLP Regulation) and subsequent technical progress adaptations (ATP);
 EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes".

Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m3	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations

IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.