

PRODUCT DESCRIPTION

Stontec UTF is a nominal 2 mm flake broadcast flooring system that combines a decorative appearance with excellent chemical, stain and wear resistance. This polyaspartic urethane system creates a stain resistant surface that can be installed quickly and with little odor. It is comprised of:

Stonhard Primer

Appropriate Primer for sealing and bonding to the substrate.

Stonshield Aggregate

Brightly colored, quartz broadcast aggregate

Stontec UTF Undercoat

A three-component undercoat consisting of a polyaspartic urethane resin, aliphatic isocyanate and filler

Stontec Flakes

Brightly colored flakes

Stonseal CA7

A two-component, UV-resistant, aliphatic polyaspartic urethane sealer

OPTIONS

Cove Base

To provide for an integral seal at the floor-wall interface, cove base in heights from 5 to 15 cm is available.

Thickness

For areas requiring increased thickness, a 3 to 5 mm of mortar may be added.

Packaging

Stontec UTF is packaged in units for easy handling.

Each unit consists of:

Stonshield Aggregate

2 individual bags of colored quartz aggregate

Stontec UTF Undercoat

1 carton containing:

- 2 foil bags of Isocyanate
- (2) c.a. 4 liter cans of Amine

2 individual bags of Undercoat filler

Stontec Flakes

0.67 individual boxes of small (1.5 mm) colored flakes

or

0.50 individual boxes of large (6 mm) colored flakes

Stonseal CA7

1 carton containing:

- 2 foil bags of Isocyanate
- (2) 1 gallon cans of a Amine

IMPORTANT: Appropriate Primer must be ordered separately depending on the substrate.

PHYSICAL CHARACTERISTICS

Tensile Strength (ASTM D-638)	15 N/mm ²
Flexural Strength (ASTM D-790)	14 N/mm ² i
Flexural Modulus of Elasticity (ASTM D-790)	17.9 × 10 ³ N/mm ²
Hardness (ASTM D-2240, Shore D)	60
Indentation (MIL-D-3134F)	no indentation
Linear Coefficient of Thermal Expansion (ASTM C-531)	4.14 × 10 ⁻⁷ mm./mm. °C
Working Time @ 24°C (ASTM C-308)	15 to 20 minutes
Cure Rate (@25°C)	4 hours for foot traffic 24 hours for normal operation
Impact Resistance Exceeds (ASTM D-4226)	18 Nm.
Abrasion Resistance (ASTM D-4060, CS-17)	0.03 gm max. weight loss
Flammability (ASTM E-648)	Class I
VOC Content UTF (ASTM D-2369, Method E)	Undercoat - 22 g/l Stonseal CA7 - 100 g/l

Note: The above physical properties were measured in accordance with the referenced standards. Samples of the actual floor system, including binder and filler, were used as test specimens. All sample preparation and testing is conducted in a laboratory environment, values obtained on field applied materials may vary and certain test methods can only be conducted on lab made test coupons.

COVERAGE

Each unit of Stontec UTF will cover approximately 18.6 m² of surface at a nominal 2 mm thickness.

STORAGE CONDITIONS

Store all components of Stontec UTF between 16 to 30°C in a dry area. Avoid excessive heat and do not freeze. The shelf life is one year in the original, unopened container.

COLOR

Stontec UTF is available in twelve standard colors in small (1,5 mm) or large (6 mm) sized flakes. Refer to the Stontec Color Sheet. Custom colors are available upon request.

Note: Micro (0.8 mm) flakes are available upon special request.

SUBSTRATE

Stontec UTF, with the appropriate primer, is suitable for application over properly prepared concrete, wood, brick, quarry tile, metal or Stonhard Stonset grouts. For questions regarding other possible substrates or an appropriate primer, contact your local Stonhard representative or Technical Service.

SUBSTRATE PREPARATION

Proper preparation is critical to ensure an adequate bond and system performance. The substrate must be dry and properly prepared utilizing mechanical methods. Questions regarding substrate preparation should be directed to your local Stonhard representative or Technical Service.

PRIMING

The use of the appropriate primer is necessary for all applications of Stontec UTF. The primer must be tack-free prior to the application of the Undercoat.

MIXING

- Proper mixing is critical for the products to exhibit the proper application properties, cure properties and ultimate physical properties.
- Mechanical mixing is required for all components.
- See Stontec UTF Directions for further details.

APPLYING

- DO NOT attempt to install material if the temperatures of Stontec UTF components are not within 5 to 30°C. **The cure time and application properties of the material are affected by temperature and severely affected by humidity levels.**
- The primer is mixed, applied to the floor and broadcasted to refusal with Stonshield aggregate. The primer is allowed to cure and excess aggregate is removed.
- The undercoat is mixed, applied to the floor and broadcasted to refusal with Stontec Flakes. The undercoat is allowed to cure and excess flake is removed.
- Stonseal CA7 is mixed, applied to the floor and allowed to cure. The floor is lightly sanded and vacuumed.
- A second Stonseal CA7 is applied to the floor and allowed to cure.

Refer to the Stontec UTF Directions for further detail.

PRECAUTIONS


- Use these materials only in strict accordance with the manufacturer's recommended safety procedures. Dispose of waste materials in accordance with government regulations.
- The selection of proper protective clothing and equipment will significantly reduce the risk of injury. Body covering apparel, safety goggles or safety glasses and impermeable gloves are required.
- In case of contact, flush area with water for 15 minutes and seek medical attention. Wash skin with soap and water.
- If material is ingested, immediately contact a physician. **DO NOT INDUCE VOMITING.**

NOTES

- Procedures for cleaning of the flooring system during operations can be found in the Stonhard Floor Maintenance Guide.
- Specific information regarding chemical resistance is available in the Stontec Chemical Resistance Guide.
- Safety Data Sheets for Stontec UTF are available online at www.stoncor-europe.com under Products or upon request.
- A staff of technical service engineers is available to assist with installation or to answer questions related to Stonhard flooring products.
- Requests for technical service or literature can be made through local sales representatives and offices, or corporate offices located worldwide.
- The appearance of all floor, wall and lining systems will change over time due to normal wear, abrasion, traffic and cleaning. Generally, high gloss coatings are subject to a reduction in gloss, while matte finish coatings can increase in gloss level under normal operating conditions.
- Surface texture of resinous flooring surfaces can change over time as a result of wear and surface contaminants. Surfaces should be cleaned regularly and deep cleaned periodically to ensure no contaminant buildup occurs. Surfaces should be periodically inspected to ensure they are performing as expected and may require traction-enhancing maintenance to ensure they continue to meet expectations for the particular area and conditions of use.

CE MARKING

The harmonized European Standard EN 13813 „Screed material and floor screeds- Screed materials - Properties and require-ments“ specifies the requirements for screed materials for use in floor construction internally. Resinous flooring systems as well as resinous screeds fall under this specification they have to be CE-labeled as per **Annex ZA., Table ZA.1.5 and 3.2** and fulfill the requirements of the given mandate of the Construction Products Regulation no. 305/2011

	
StonCor Europe Rue du Travail 9 1400 Nivelles, Belgium I3	
DOP-2013.06.003	
EN 13813 SR-AR0.5-B2.0-IR18	
Synthetic resin flooring system for use internally in buildings (system as per Product Data Sheet)	
Reaction to fire:	C _{fl} S ¹
Release of corrosive substances:	SR
Wear resistance:	AR0.5
Adhesion strength by pull-off test:	> B2.0
Impact resistance:	IR18
Chemical resistance:	CRG*
*CRG: see Stonhard Chemical Resistance Guide	
**Test results in combination with a 3 mm acoustic underlayment	

IMPORTANT:

Stonhard believes the information contained here to be true and accurate as of the date of publication. Stonhard makes no warranty, expressed or implied, based on this literature and assumes no responsibility for consequential or incidental damages in the use of the systems described, including any warranty of merchantability or fitness. Information contained here is for evaluation only. We further reserve the right to modify and change products or literature at any time and without prior notice.

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STONHARD[®]
www.stoncor-europe.com

European Offices:

Belgium	+32 674 93 710	Spain/Portugal	+351 707 200 088	Germany	+49 240 541 740
France	+33 160 064 419	United Kindom	+44 125 63 36 600	The Netherlands	+31 165 585 200
Poland	+48 422 112 768	East Europe	+48 422 112 768	Italy	+39 022 53 751