

### PRODUCT DESCRIPTION

Stonres RTX is a nominal 1/8 in./3 mm resilient urethane flooring system. This easy to clean, seamless, resilient system balances depth and color flecks to provide exceptional ergonomic comfort and superior aesthetics with excellent wear and stain resistance. It is comprised of:

#### *Stonres RTX Mortar*

A three-component, UV resistant, resilient urethane mortar consisting of urethane resin, curing agent, and a decorative flecks

#### *Stonres Groutcoat*

A two-component, clear, UV resistant, aliphatic, polyaspartic urethane grout coat

#### *Stonseal CF7*

A two-component, clear flat, high performance, water-based, VOC compliant, polyurethane coating

### PACKAGING

Stonres RTX is packaged in units for easy handling. Each unit consists of:

#### *Stonres RTX Mortar*

10 cartons, each containing:  
 1 foil bag of Isocyanate  
 (10) 5 gallon pails of Polyol

#### *Stonres RTX Flecks*

2.5 cartons each containing:  
 4 foil bags of flecks

#### *Stonres Groutcoat*

0.5 carton containing:  
 1 poly bag of Isocyanate  
 (1) 1 gallon can of Amine

#### *Stonseal CF7*

1 carton containing  
 1 foil bag of Isocyanate  
 (1) 1 gallon pail of Polyol

### COVERAGE

Each unit of Stonres RTX will cover approximately 200 sq. ft./ 18.6 sq. m of surface at a nominal 1/8 in./3 mm finished thickness.

### STORAGE CONDITIONS

Store all components of Stonres RTX Mortar between 65 to 85°F/18 to 30°C in a dry area. Avoid excessive heat and do not freeze. The shelf life of the Mortar is 3 years, all other components are one year in the original, unopened container.

### PHYSICAL CHARACTERISTICS

<b>Tensile Strength</b> . . . . .	1200 psi (ASTM C-307)
<b>Hardness</b> . . . . .	85 (ASTM D-2240, Shore A)
<b>Percent Elongation</b> . . . . .	150% (ASTM D-638)
<b>Impact Resistance</b> . . . . .	>60 in. lbs. (ASTM D-2794)
<b>Static Load Limit</b> . . . . .	0.002 in./0.05 mm (ASTM F-970) (125 lb./57 kg. load)
<b>Resistance to Heat</b> . . . . .	Delta E <8 (ASTM F-1514) (7 days @ 158°F/70°C)
<b>Residual Indentation</b> . . . . .	<1% thickness (ASTM F-1914) (140 lb./64 kg. load)
<b>Abrasion Resistance</b> . . . . .	0.03 gm (ASTM D-4060 CS-17)
<b>Flammability</b> . . . . .	Class I (ASTM E-648)
<b>Coefficient of Friction</b> . . . . .	0.6 (dry) (ASTM F-1679)
<b>Slip Resistance Index</b> . . . . .	0.5 (wet) (ASTM F-1679, ASTM F-2508)
<b>VOC Content</b> . . . . .	.RTX Mortar - 10 g/l (ASTM D-2369, Method E) Stonres Groutcoat - 90 g/l Stonseal CF7 - 50 g/l (Method C)
<b>Cure Rate</b> . . . . .	12 hours for foot traffic (@77°F/25°C) 48 hours for normal operations

**Note:** The above physical properties were measured in accordance with the referenced standards. Samples of the actual floor system, including binder and flecks, were used as test specimens. All sample preparation and testing is conducted in a laboratory environment, values obtained on field applied materials may vary and certain test methods can only be conducted on lab made test coupons.

### COLOR

Stonres RTX is available in 12 standard colors and an extensive color palette. Refer to the Stonres RTX Color Sheet.

## SUBSTRATE

Stonres RTX is suitable for application over properly prepared concrete, wood or steel surfaces. It is not recommended for use over asphalt, mastic, gypsum-based products, brick or painted surfaces. These must first be removed by mechanical means to expose the substrate prior to overlayment.

## SUBSTRATE PREPARATION

Proper preparation is critical to ensure an adequate bond and system performance. The substrate must be dry and properly prepared utilizing mechanical methods. Questions regarding substrate preparation should be directed to your local Stonhard representative or Technical Service.

## PRIMING

The use of the Standard Primer/SL Primer priming system is required for all applications of RTX over concrete or wood. Metal substrates must be primed immediately following preparation with HT primer.

The substrate must be free of voids and pinholes after priming and prior to the start of the Mortar application and the primer layer must not be cured for longer than 24 hours to ensure proper intercoat adhesion.

## MIXING

- Proper mixing is critical for the products to exhibit the proper application properties, cure properties and ultimate physical properties.
- Mechanical mixing is required for all components.
- See Stonres RTX Directions for further details.

## APPLYING

- DO NOT attempt to install material if the temperature of the Stonres RTX components and substrate are not within 65 to 85°F/18 to 30°C. **The cure time and application properties of the material are severely affected if the temperatures are outside of this range.**
- Stonres RTX Mortar material is mixed just prior to use in accordance with prescribed directions. The base material is then screed rake applied and spike rolled to finish.
- After a minimum of 20 hours curing time, sand the surface of the RTX Mortar using the recommended grit sandpapers.
- Squeegee apply and backroll Stonres Groutcoat with a medium nap roller.
- After 4 hours of minimum cure time, roller apply the first coat of Stonseal CF7.
- After 12 hours of minimum cure time, roller apply the second coat of Stonseal CF7. Allow a minimum of 12 hours of cure before foot traffic and 48 hours before washdown/cleaning procedures commence.

## NOTES

- Procedures for cleaning of the flooring system during operations can be found in the Stonhard Floor Maintenance Guide.
- Specific information regarding chemical resistance is available in the Stonres Chemical Resistance Guide.
- Material Safety Data Sheets for Stonres RTX are available on line at [www.stonhard.com](http://www.stonhard.com) under Products or upon request.
- A staff of technical service engineers is available to assist with installation or to answer questions related to Stonhard products.
- Requests for technical service or literature can be made through local sales representatives and offices or corporate offices located worldwide.

### IMPORTANT:

Stonhard believes the information contained here to be true and accurate as of the date of publication. Stonhard makes no warranty, expressed or implied, based on this literature and assumes no responsibility for consequential or incidental damages in the use of the systems described, including any warranty of merchantability or fitness. Information contained here is for evaluation only. We further reserve the right to modify and change products or literature at any time and without prior notice.

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### Worldwide Offices:

USA 800.257.7953  
Canada 800.263.3112

Mexico (52)55.9140.4500  
South America (54-3327)44.2222

Europe (32)2.720.8982  
Middle East (971)4.3470460

Africa (27)11.254.5500  
Asia (86)21.5466.5118



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[www.stonhard.com](http://www.stonhard.com)

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